



Dart Aerospace Ltd.
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Canada

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D3564-5

Job Sheet 171897



Part No: D3564-5

Job Qty: 12 ea

Part Name: Wearplate Center



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/18/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC IPP Rev D added DT# 08.04.21 DD Verified by EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Waterjet		DE 18/02/10
100	Waterjet	12 pcs	2/17/18	2/17/18	0.00	2.41	Waterjet1		DE 18/02/10
120	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs	2/17/18	2/17/18	0.29	0.60	Brake NC 1		9-89 SD DAS
140	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC5		38
150	SprayPaint	12 pcs	2/18/18	2/18/18	0.00	0.62	Spray Paint		✓ AG FEB 12 2018
160	QC	12 pcs	2/18/18	2/18/18	0.00	0.00	QC5		HL 18-2-13
170	Packaging	12 pcs	2/18/18	2/18/18	0.00	0.00	Packaging3-1		DAS
180	QC21-SA	12 Ea	2/18/18	2/18/18	0.00	0.00	QC21		21 FEB 13 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	18 sf (1.5 ea)	90-Start up Operation	

Rockward 138741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	18	58	0

DART
AEROSPACE
S041097

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Wearplate Center

PART NO: D3564-5

Original Serial #: S041097

Revision:

Operation: Start up Operation 02/10/18

Change No:

Job No: 171897

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	43.500inches $\pm$ 0.030	43.530 43.470		
2	Wearshoe	6.750inches $\pm$ 0.030	6.780 6.720		
3	Wearshoe	10.000inches $\pm$ 0.030	10.030 9.970		
4	Wearshoe	20.000inches $\pm$ 0.030	20.030 19.970		
5	Wearshoe	30.000inches $\pm$ 0.030	30.030 29.970		
6	Wearshoe	2.500inches $\pm$ 0.030	2.530 2.470		
7	Wearshoe	3.227inches $\pm$ 0.010	3.237 3.217		
8	Wearshoe	38.500inches $\pm$ 0.010	38.510 38.490		
9	Wearshoe	5.500inches $\pm$ 0.010	5.510 5.490		
10	Wearshoe	2.500inches $\pm$ 0.030	2.530 2.470		
11	Wearshoe	2.432inches $\pm$ 0.010	2.442 2.422		
12	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
13	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
14	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187		
15	Wearshoe	0.375inches $\pm$ 0.010	0.385 0.365		
16	Wearshoe	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 2/9/18 8:55 AM dart.leroux.jason